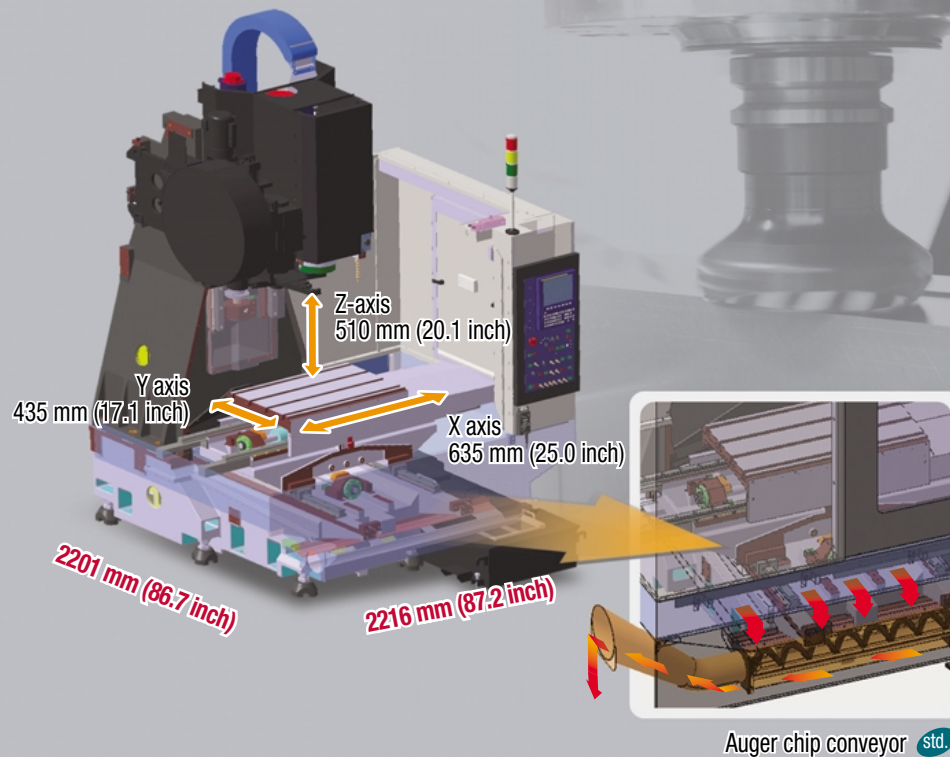


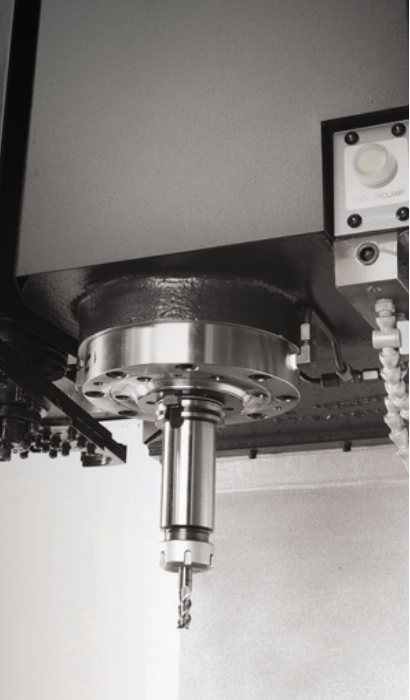


DNM 400a

Compact Vertical Machining Center

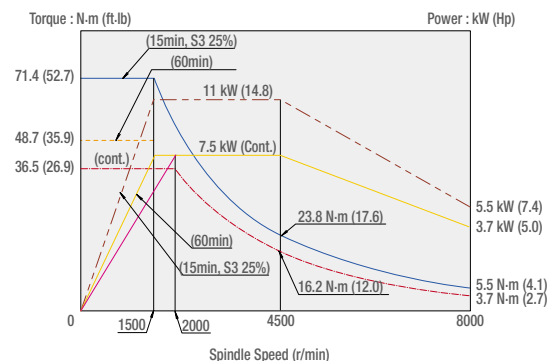
- Compact design for space saving
- Enhanced machining productivity
- Fit for light cutting operations





Main Spindle

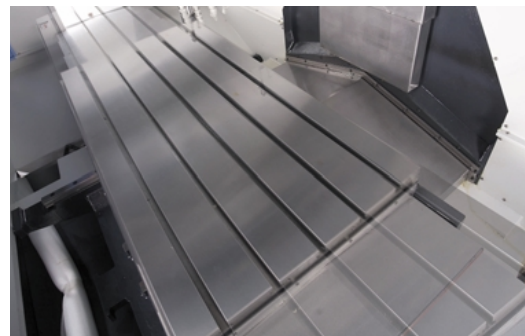
Spindle power-torque diagram



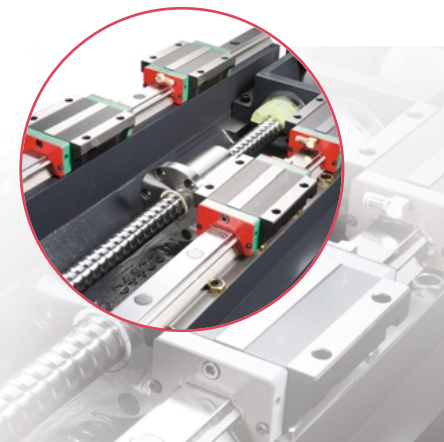
Spindle motor power (cont/15min) **7.5 / 11 kW**
 (10.1 / 14.8 Hp)

Max. Spindle speed **8000 r/min**

Rapid Traverse



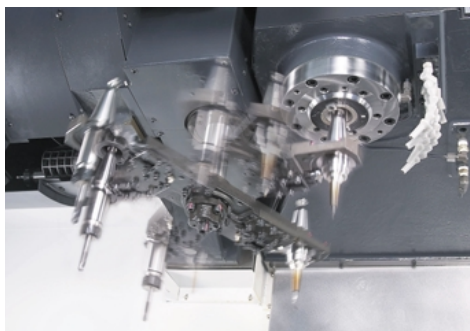
The linear motion guide ways and the high-speed servo motors enable fast axis movements, which reduce machining time and non-cutting time, resulting in enhanced productivity.



		DNM 400a
X-axis	m/min (ipm)	30 (1181.1)
Y-axis	m/min (ipm)	30 (1181.1)
Z-axis	m/min (ipm)	30 (1181.1)

Auto Tool Changer

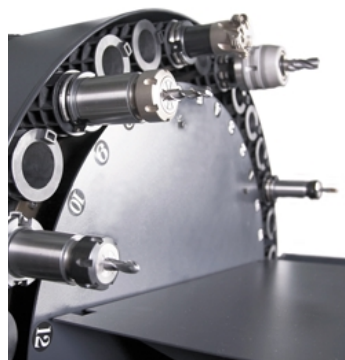
Fast tool change time on a cam-type tool changer helps improve productivity.



Tool change time (T-T-T)

DNM series **1.3 s**

• This value is based on the motor on-off time and 60Hz.



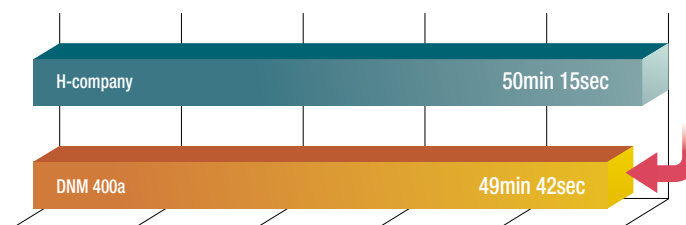
Tool storage capacity

20 tools

Machining Productivity

The basic concept of the machine design enables fast machining performance, which ensures an improvement in productivity.

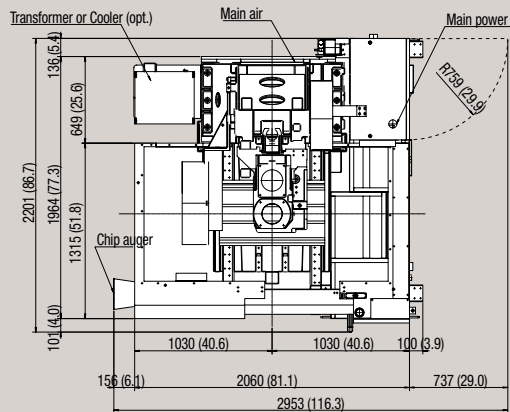
Comparison of Cutting Time



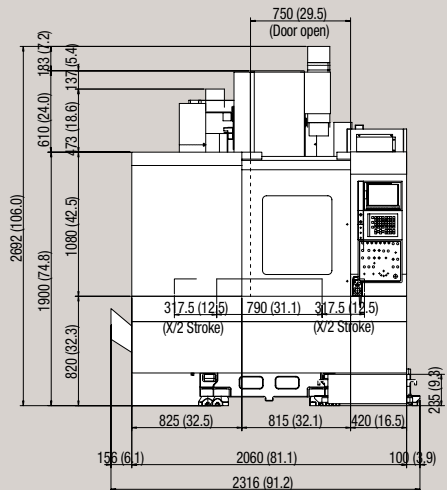
Material : Aluminum (Al606-T6)
 Size : 561 x 210 x 40 mm
 (22.1 x 8.3 x 1.6 inch)
 No. of tools used : 18 tools

External Dimensions

Top View

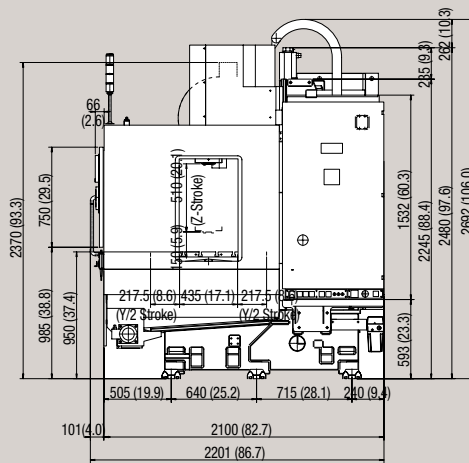


Front View



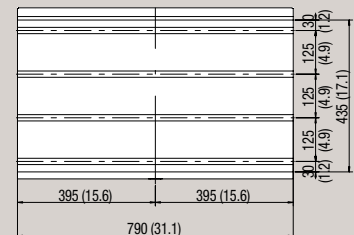
Side View

Unit : mm (inch)



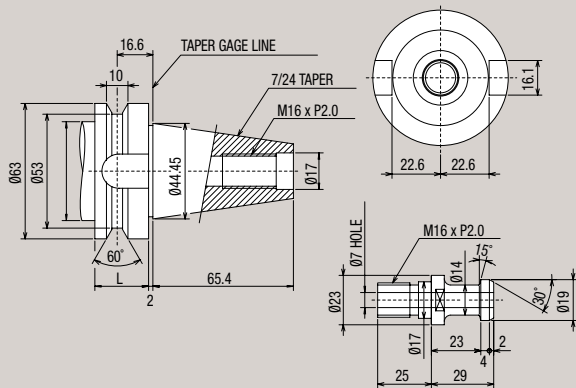
Table

Unit : mm (inch)

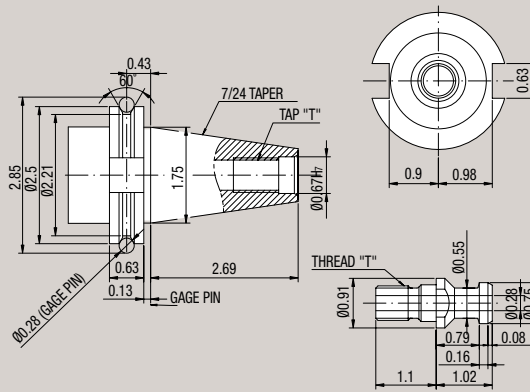


Tool Shank

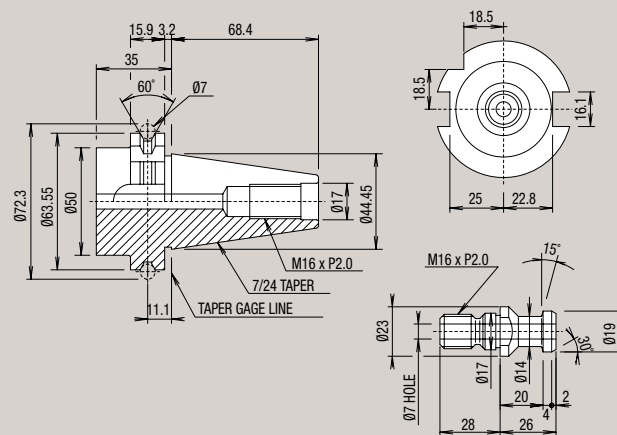
BT40 Unit : mm



CAT40 Unit : in.



DIN40 Unit : mm



Machine Specifications

Features			DNM 400a
Travel	X-axis	mm (inch)	635 (25.0)
	Y-axis	mm (inch)	435 (17.1)
	Z-axis	mm (inch)	510 (20.1)
	Distance from spindle nose to table top	mm (inch)	150-660 (5.9-26.0)
	Distance from spindle center to column	mm (inch)	512 (20.2)
Table	Table size	mm (inch)	790 x 435 (31.1 x 17.1)
	Table loading capacity	kg (lb)	400 (881.8)
	Table surface		4-125 x 18H8
Spindle	Max. spindle speed	r/min	8000
	Spindle Taper		ISO #40 7/24 Taper
	Max. Torque	N-m (ft-lb)	71 (695.8)
Feedrate	Rapid traverse rate (X / Y / Z)	m/min (ipm)	30 (118.1)
	Cutting feedrate	mm/min (ipm)	1-15000 (1-590.6)
Automatic tool changer	Type of tool shank		BT / CAT / DIN 40
	Tool storage capacity	ea	20
	Max. tool diameter	mm (inch)	Ø80 (3.2)
	Max. tool diameter without adjacent tools	mm (inch)	Ø125 (4.9)
	Max. tool length	mm (inch)	300 (11.8)
	Max. tool weight	kg (lb)	8 (17.6)
	Method of tool selection		memory random
	Tool change time (tool-to-tool)	s	1.3
	Tool change time (chip-to-chip)	s	3.7
Motor	Spindle motor (15 min)	kW (Hp)	11 (14.8)
	Feed motor (X / Y / Z)	kW (Hp)	1.2 / 1.2 / 1.8 (1.6 / 1.6 / 2.4)
Power source	Electric power supply (Rated capacity)	kVA	27.4
	Compressed air supply	MPa (psi)	0.54 (78.3)
Tank capacity	Coolant tank capacity	L (gal)	200 (52.8)
	Lubrication tank capacity	L (gal)	1.4 (0.4)
Machine size	Machine height	mm (inch)	2692 (106.0)
	Machine dimension (L x W)	mm (inch)	2201 x 2216 (86.7 x 87.2)
	Machine weight	kg (lb)	4500 (9920.7)
NC system			DOOSAN Fanuc i series

- The specifications and information above-mentioned may be changed without prior notice.
- For more details, please contact Doosan.



<http://www.doosaninfracore.com/machinetools>

Doosan Infracore
Machine Tools

Head Office : Doosan Tower 20th FL., 18-12, Euljiro-6Ga, Jung-Gu, Seoul, Korea 100-730 Tel : ++82-2-3398-8693 / 8671 / 8680 Fax : ++82-2-3398-8699
 Doosan Infracore America Corp.: 19A Chapin Rd. Pine Brook, NJ 07058, U.S.A. Tel : ++1-973-618-2500 Fax : ++1-973-618-2501
 Doosan Infracore Germany GmbH : Hans-Böckler-Strasse 29, D-40764 Langenfeld-Fuhrkamp, Germany. Tel : ++49-2173-8509-0 Fax : ++49-2173-8509-60
 Doosan Infracore Yantai Co., LTD : 13 Building, 140 Tianlin Road, Xuhui District, Shanghai, China (200233) Tel : ++86-21-6440-3384 (808, 805) Fax : ++86-21-6440-3389

Design and specifications are subject to change without prior notice.

i-ser EX 1301SP

NC Unit Specifications

DOOSAN Fanuc i series

Standard Feature

- Assembly & operation tools
- Auger chip conveyor
- Coolant tank & chip pan
- Door interlock for safety
- Enclosure splash guard (Top cover **opt.**)
- Flood coolant system
- Installation parts
- Operator call lamp (red, yellow, green)
- Portable MPG
- Work light

Optional Feature

- 4th axis preparation
- Automatic power off
- Automatic tool length measurement
- Hydraulic line for fixture
- Pneumatic line for fixture
- Rotary table
- Shower coolant
- Spindle head cooling system
- Test bar
- Through spindle coolant (Top cover **std.**)
- Top cover



- Number of tool offsets : 400 ea
- Tool life management : 128 sets
- Tool offset memory C : Geometry / Wear and Length / Radius offset memory
- No. of Registered programs : 400 ea
- Part program storage : 1280 m
- Additional work coordinate system : G54.1 P1 - 48 (48 pairs)
- AI APC(Advanced Preview Control) : 20 block preview
- MDI / DISPLAY unit : 8.4" Color TFT LCD, keyboard for data input (small), soft-keys
- Embedded ethernet

